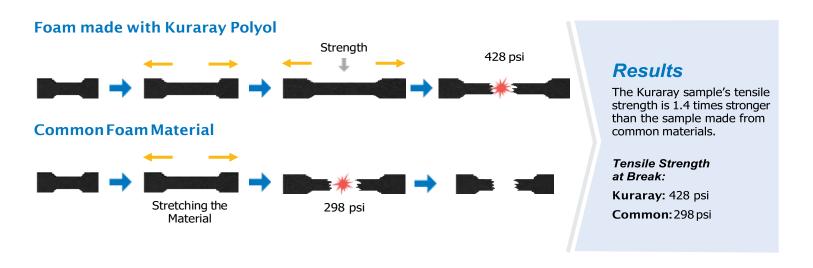


kura*ray*

Test 1

Tensile Strength at Break

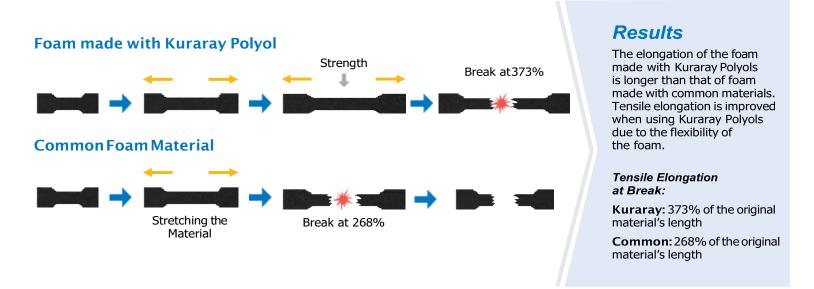
Tensile strength is the resistance of a material to breaking under tension. The tensile strength of a material is the maximum amount of tensile stress that it can take before failure, for example breaking.



Test 2

Tensile Elongation at Break

Elongation at Break is the ratio between increased length and initial length after breakage of the tested material.



Test 3

Tear Strength

Tear Strength is a measure of how well a material can withstand the effects of tearing.

Results

The tear strength of the foam made with Kuraray Polyols is greater than that of foam made with common materials. Kuraray Polyols withstand the power of force better than other common materials used.

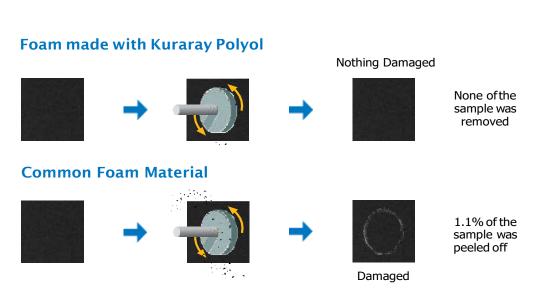
Tear Strength at Break:

Kuraray: 185 (N/cm) Common: 136 (N/cm)

Test 4

Abrasion Resistance

Abrasion resistance is the ability of a material to resist surface wear caused by flat rubbing contact with another material.



Results

The abrasion resistance of the foam made with Kuraray Polyols is high compared to the foam made with common materials. Kuraray Polyols withstand the power of abrasion better than other common materials used.

Abrasion Resistance:

Kuraray: Loss of mass not observed

Common: 370 mg loss of mass observed



Test 5

Compression set

Compression set is expressed as a percentage of the original thickness (50°C, 95%RH, 22hrs,25% deflection).

Foam made with Kuraray Polyol



Common Foam Material



Results

Compression set of the foam made with Kuraray Polyols is low compared to the foam made with common materials.

Compression set % (wet aged condition)

Kuraray Polyol: 11 (0.2x lower)

Common PPG: 14

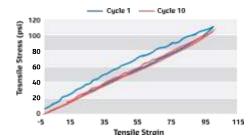
Blend of above: 7 (0.5x lower)

Test 6

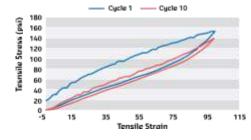
Hysteresis

Measurement of a foam's ability to maintain original support characteristics after flexing.

Kuraray Polyol



Common PPG



Results

Current research indicates that hysteresis values may provide a good indication of overall flexible foam durability. Lower hysteresis values are desirable. The force difference of Kuraray Polyols is smaller at cycle 1 and cycle 10 which indicates that the foam quality over time is higher quality.

Hysteresis

Cycle 1 Cycle 2

Kuraray Polyol: 17.1 (0.5xlower) 5.9 (0.4xlower)

Common PPG

(Polyether Polyol): 35.0 15.7

FOR INQUIRIES Kuraray Co., Ltd.

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